



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3504-5

Job Sheet 179641



Part No: D3504-5

Job Qty: 20 ea

Part Name: Crossbolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/6/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A Rev C dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		7/6/18	0.00	0.00	Start Up Machining-2		JSD
100	Hardinge	20 pcs		7/6/18	0.00	4.58	Hardinge		JSD
120	QC	20 pcs		7/6/18	0.00	0.00	QC8		JSD
130	Packaging	20 pcs		7/6/18	0.00	0.00	Packaging3-1		JSD
140	QC21-SA	20 Ea		7/6/18	0.00	0.00	QC21		JSD

Part Op 100 - 1-TURN AS PER FOLIO FA712 & DWG D3504 ,
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

DAS 21 JUL 24 2018
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	6.1540 ft (.3077 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	6	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	0.750inches ± 0.010	0.760 0.740		
2	Crossbolt Spacer	3.400inches + 0.030 - 0.000	3.430 3.400		
3	Crossbolt Spacer	0.590inches + 0.008 - 0.001	0.598 0.589		

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Container No: S092232



Part: D3504-5

Job No: 179641

Serial No/Batch: S092232

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/16/18